

**Amendments to the Claims:**

This listing of claims will replace all prior versions of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A method of forming a tube comprising the steps of:  
 positioning the tube in a first position;  
 forming an indentation on the tube with a mold;  
 moving the tube to a second position relative to the mold; and  
 releasing the mold from the tube, wherein the step of moving occurs after the step of releasing.
2. (Original) The method as recited in claim 1 further including the step of repeating the step of forming an indentation.
3. (Cancelled)
4. (Cancelled)
5. (Original) The method as recited in claim 1 wherein the step of moving includes rotating the tube relative to the mold and translating the tube relative to the mold.
6. (Original) The method as recited in claim 5 wherein the step of moving occurs after the step of releasing.
7. (Original) The method as recited in claim 1 wherein the step of moving includes translating the tube relative to the mold.
8. (Original) The method as recited in claim 7 wherein the step of moving occurs after the step of releasing.

9. (Original) The method as recited in claim 5 further including the step of repeating the step of forming an indentation, wherein the step of rotating includes rotating the tube relative to the mold between approximately 5 to 10° between each of the step of repeating.

10. (Original) The method as recited in claim 1 wherein the tube includes an end portion, and the end portion has a substantially circular cross-section.

11. (Original) The method as recited in claim 1 wherein the mold includes a roller that engages the tube, and the step of moving the tube forms a groove on the tube as the roller engages the tube.

12. (Original) The method as recited in claim 11 wherein the step of moving includes rotating and translating the tube relative to the mold.

13. (Original) The method as recited in claim 11 wherein the step of moving includes translating the tube relative to the mold.

14. (Original) The method as recited in claim 11 wherein the mold includes a plurality of rollers.

15-19. (Cancelled)

20. (New) A method of forming a tube, comprising the steps of:  
positioning the tube in a mold at a first position;  
crimping the tube with the mold to form an indentation in the tube;  
releasing the mold from the tube;  
axially translating the tube to a second position relative to the mold subsequent to releasing the mold from the tube; and  
crimping the tube with the mold to form an additional indentation in the tube.

21. (New) A method of forming a tube, comprising the steps of:
- positioning the tube in a mold at a first position;
  - crimping the tube with the mold to form an indentation in the tube;
  - releasing the mold from the tube;
  - axially and rotatably translating the tube from the first position to a second position relative to the mold, wherein the tube is rotated between 5 and 10 degrees; and
  - crimping the tube with the mold to form an additional indentation in the tube subsequent to axially and rotatably translating the tube.